Starlite Coatings

"A Great Finish Speaks For Itself"

PRODUCT INFORMATION

SL-1021 High Production Clearcoat

SL-1021 2.1 VOC Compliant Urethane Clearcoat is a premium quality clearcoat utilizing the latest in low viscosity, high solids resin technology. SL-1021 has excellent clarity, exceptional gloss, and DOI. SL-1021 complies with California 2.1 VOC requirements and works extremely well in down draft baking applications.

- 4:1 Mix Ratio
- 2 Coat Application
- Superior Clarity
- Outstanding Gloss & DOI
- Spot/Panel or Overall Refinishing Application

FEATURES:
- 2.1 VOC compliant
- Excellent gloss retention
- Excellent flow and leveling
- Apply over most basecoat systems
- Easy buffing within 6-36 hours
- Excellent flexibility and durability

RECOMMENDED SUBSTRATES:
- All basecoat systems
- Polyurethane enamel (after 8 hour dry)
- Acrylic urethane enamel (after 8 hour dry)
- Gel coat (must be properly prepared)

MIXING INSTRUCTIONS:
4 parts SL-1021Clear to 1 part Activator

ACTIVATOR OPTIONS:

SL-1060 Low Temp	SL-1075 Medium Temp
SL-1085 High Temp	SL-1095 Very High Temp

APPLICATION INSTRUCTIONS:
1. Apply basecoat color per manufacturer's recommended procedures. Note: Allow polyurethane and acrylic enamel basecoat to dry at least 8 hours before applying clear.
2. Apply two wet coats of clear using 50-60 PSI at gun, conventional spray 6-10 PSI at gun, HVLP.
3. Mix SL-1021 Clear with appropriate activator as per instructions.
4. Allow 10-15 minutes flash between coats. Optional: On small jobs (i.e. fenders & doors) one tack coat can be applied, followed by one full wet coat with no flash between coats. Tack coat must be applied evenly.
5. Dry times:
   Dust Free:5-15 minutes depending on temperature and activator selection
   Tack Free:20-40 minutes depending on activator speed
   Buff Time: Minimum 6-8 hours air dry
   Force Dry: 10 minutes flash bake 30 minutes at 140^{o} F
   Delivery: 6-8 hours
6. Pot Life: One and a half hours. Note: By using one ounce per paint cup of SL-16S "Accelite" Accelerator, buff time and delivery time can be substantially reduced. Accelerator should not be used when air temperature is above 80^{o} F.

BUFFABILITY:
SL-1021 Clearcoat can be wet sanded and buffed after 6-8 hours. SL-1021 should be buffed within 36 hours for best results. Film thickness, flash times, and temperature will effect buffing times.

CLEANING:
Use good quality lacquer thinner to thoroughly clean all equipment. Do not leave catalyzed clear in gun longer than 3 hours. Clean equipment immediately when using SL-16S "Accelite" Accelerator.

FEATURES:

Color:	Water Clear
Flash Point :	< 0^{o} F TCC
Pot Life:	1.5 hours @ 75^{o} F
Recommended Film Build:	2 – 2.5 mil DFT
Coverage 1 mil.:	690 sq. ft.
Gloss:	92 Plus
Mix Ratio:	4:1
Weight Solids:	33.5%
Sprayable Viscosity:	16 sec. #2 Zahn
V.O.C.:	RTS 2.1 lbs./gal. mixed 4:1 with SL-1060, SL-1075, SL-1085, and SL-1095.

41158 Koppernick Rd. • Canton, MI 48187 • 734 335-6665

Material Safety Data Sheet

PRODUCT IDENTITY: SL-1021 High Production Clearcoat

Section I – Manufacturer Information

Manufacturer Name: Innovative Solutions Technologies, Inc.
Address: 41158Koppernick Rd.
Canton, MI 48187
Emergency Telephone: 800 255-3924
Information Telephone: 734 335-6665

NFPA RATINGS	
HEALTH	2
FLAMMABILITY	3
REACTIVITY	0
PERSONAL PROTECTION	G

Section II-Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity, Common Name)

	CAS#	OSHA PEL	ACGIH TLV	Wt %
OXSOL 100	98-56-6	100 ppm	100 ppm	5/10
METHYL AMYL KETONE	110-43-0	100 ppm	50 ppm	5/10
METHYL ACETATE	79-20-9	100 ppm	100 ppm	20/25
BUTYL ACETATE	123-86-4	150 ppm	150 ppm	5/10
ACETONE	67-64-1	750 ppm	750 ppm	10/15
METHOXY-2-ACETOXYPROPANE	108-65-6	Not est.	Not est.	5/10

* SARA 313 listed chemical

DOT SHIPPING: FLAMMABLE LIQUID; PAINT RELATED MATERIAL UN 1263

Section III-Physical/Chemical Characteristics

Boiling Point: 132°F
Specific Gravity (H20 = 1): 0.99
Vapor Pressure (mmHg @ 70°F): 85 mmHg
Vapor Density (Air = 1): Heavier than Air
Evaporation Rate:(butyl acetate = 1) >1
Appearance and Odor: Water white liquid, solvent odor
V.O.C.: 5.1 #/gal.
V.O.C. less exempt solvents: 1.63 #/gal.

Section IV-Fire and Explosion Hazard Data

Flash Point (Method Used): <20°F (TCC) Flammable Limits: LEL 1.3 UEL 12.8
Extinguishing Media
Class B extinguisher, Carbon Dioxide, Dry Chemical, Foam Special Fire Fighting Procedures:
Water spray can be used to cool containers exposed to fire. Clear area of unprotected personnel. Fire fighters are to wear self-contained breathing apparatus and proper protection gear. Keep containers closed tightly.
Isolate from heat, sparks, and open flames.
Unusual Fire and Explosion Hazards
Closed containers may explode when exposed to extreme heat.

Section V- Reactivity Data

Stability – Unstable: Conditions to Avoid: Sources of ignition
Stable: Yes
Incompatibility (Materials to Avoid): Strong Oxidizers
Hazardous Decomposition products: Carbon monoxide, Carbon dioxide, and Oxides of nitrogen
Hazardous Polymerization: Will not occur

Section VI- Health Hazard Data

Routes of Entry: Inhalation? Yes Skin? Yes Ingestion? Yes
Health Hazards (Acute and Chronic)
May cause dizziness or narcosis in high vapor concentrations. Will cause defatting of skin. Effects are reversible. Long-term exposure (years) vapor may cause lung, liver or kidney damage. The solvents listed have been reported to affect the central nervous system. Signs and Symptoms of Exposure: Inhalation - difficulty in breathing; Skin – redness; Ingestion - vomiting
Medical Conditions Generally Aggravated by Exposure: Heart Disease; respiratory disorders.

Emergency and First Aid Procedures:
If overcome by vapors give oxygen. Do not induce vomiting. Wash eyes with large quantities of water.
Wash skin with soap and water.

Carcinogenicity: NTP? No IARC Monographs? No OSHA? No

Section VII - Precautions for Safe handling and Use

Steps to be taken in Case Material is Released or Spilled: Eliminate all ignition sources. Scrape up with NONSPARKING tools. FLASHBACK POSSIBLE.

Waste Disposal Method: Dispose as hazardous waste in accordance with EPA RCRA.

Precautions to be taken in Handling and Storing: Keep away from heat, sparks or open flame. Store at temperatures below 120°F

Other Precautions:
Excessive skin contact may defat skin causing dermatitis.
Respiratory Protection (Specify Type): Self contained breathing apparatus if above TLV limit.
Ventilation Local Exhaust: YES Mechanical (General)
Special: NONE
Protective Gloves: Neoprene, Viton
Eye Protection: Wear eye protection.
Other Protective Clothing or Equipment: N/A

Work/Hygienic Practices: Do not smoke while using. Wash your hands after every use. Avoid unnecessary exposure.

* SARA
All chemical compounds marked with an asterisk (*) are toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Super Fund Amendments and Reauthorization Act (SARA) if 1906 and 40 CFR Part 372. You must notify each person to whom this mixture or trade name product is sold. This statement must remain a part of this Material Safety Data Sheet. This statement must not be detached. Any copy or redistribution of this Material Safety Data Sheet shall include this statement.